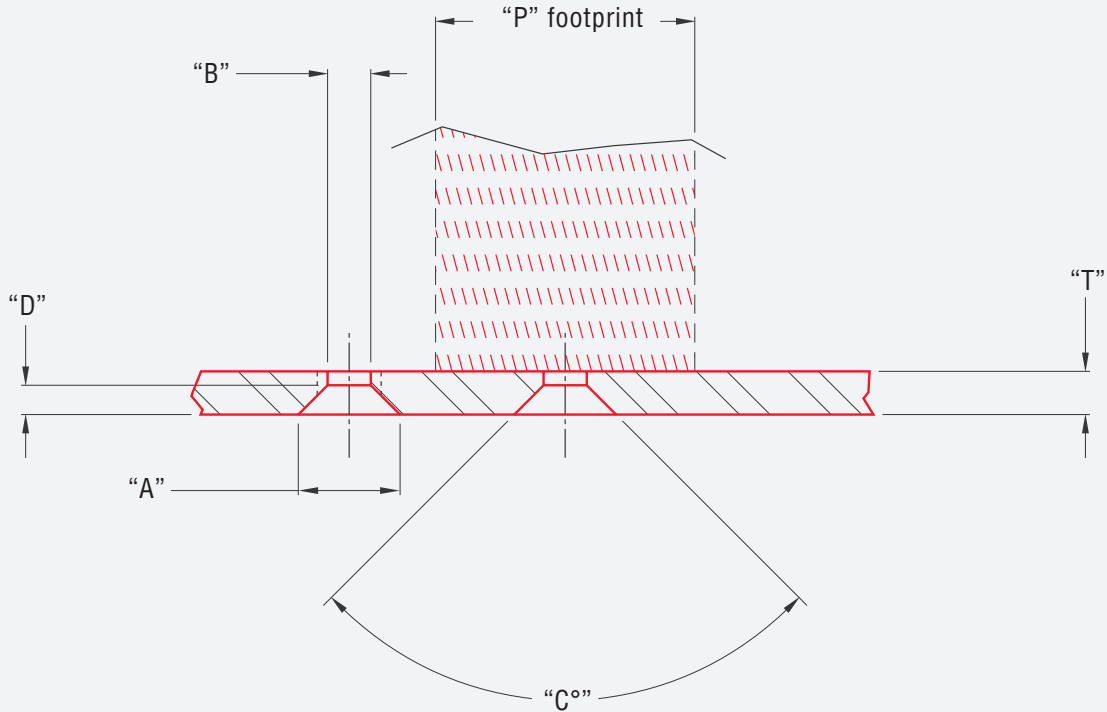


COUNTERSINK DEDICATED ROUND UP

TOOL CODE B1

| Material Type | Thickness "T" | Maximum % Depth "D" |
|-----------------|----------------------------|---------------------|
| mild steel | ≥ .047(1.2) to < .121(3.1) | 85% |
| | ≥ .121(3.1) to < .197(5.0) | 60% |
| | ≥ .197(5.0) | 50% |
| aluminum | ≥ .047(1.2) | 85% |
| stainless steel | ≥ .047(1.2) to < .077(2.0) | 85% |
| | ≥ .077(2.0) to < .118(3.0) | 60% |
| | ≥ .118(3.0) | 50% |



TOOL INFORMATION

To manufacture a tool to your specifications please provide data for either :

- 1) "A" and "C" dimensions, or
- 2) "A", "B" and "C" dimensions, or
- 3) "A", "C" and "D" dimensions

AØ _____ D _____

BØ _____

C° _____

GENERAL INFORMATION

Material Type _____

Material Thickness "T" _____

Machine Type _____

Tooling Style _____

Tooling Station _____

Dimensions filled in by _____

Approved By _____

° indicates DEGREES
 Ø indicates DIAMETER



Dimensions in inches (millimeters)